

2015 Mustang Billet Aluminum Pedal Cover Kit

Installation Instructions
P/N: 421908 (1315-2457MKT)
P/N: 421909 (1315-2457AKT)



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P/N: 421909 (1315-2457AKT)



1315-2457MKT shown



1315-2457AKT shown

Application: 2015 Ford Mustang, Automatic and Manual Transmission

Important Note:

Before installing your ROUSH performance product, please read through the installation procedure and verify that all items are present. If you are missing hardware or have any questions, please contact ROUSH Performance at 1-800-59-ROUSH, 9:00 AM to 5:00 PM weekdays.

NOTE: All illustrations in this manual are representative of the 2015+ Roush Performance Products Extreme Exhaust System.

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PACKING LIST

Description	Quantity
Billet Pedal Kit (Manual)	
Accelerator Pedal	1
Brake Pedal	1
Clutch Pedal	1
Dead Pedal Cover	1
Hardware Kit (Manual)	
Steel Flat-Head Socket Cap Screw, Bright Zinc Finish, 8-32 Thread, 3/4" Length	4
Steel Flat-Head Socket Cap Screw, Black Oxide Finish, 8-32 Thread, 3/4" Length	6
Steel Nylock Nut, Bright Zinc Finish, 8-32 Thread	10
Plastic Retainer	3
Steel Screw, Bright Zinc Finish No. 6 Thread 7/8" Length	3
Billet Pedal Kit (Automatic)	
Accelerator Pedal	1
Brake Pedal	1
Dead Pedal Cover	1
Hardware Kit (Automatic)	
Steel Flat-Head Socket Cap Screw, Bright Zinc Finish, 8-32 Thread, 3/4" Length	6
Steel Flat-Head Socket Cap Screw, Black Oxide Finish, 8-32 Thread, 3/4" Length	2
Steel Nylock Nut, Bright Zinc Finish, 8-32 Thread	8
Plastic Retainer	3
Steel Screw, Bright Zinc Finish No. 6 Thread 7/8" Length	3

EQUIPMENT AND SUPPLIES REQUIRED

- Drill motor
- Center punch
- 1/8" drill bit
- 1/4" drill bit
- 11/32" wrench
- 13 mm wrench
- Trim tool or flat-blade screw driver
- Small file
- Phillips screwdriver

If you are missing any items, please call us toll free at 1-800-59-ROUSH.

LIMIT OF LIABILITY STATEMENT

The information contained in this publication was accurate and in effect at the time the publication was approved for printing and is subject to change without notice or liability. ROUSH Performance Products (RPP) reserves the right to revise the information presented herein or to discontinue the production of parts described at any time.

SAFETY PRECAUTIONS



CAREFULLY READ THE IMPORTANT SAFETY PRECAUTIONS and WARNINGS BEFORE PROCEEDING WITH THE INSTALLATION!

Appropriate disassembly, assembly methods and procedures are essential to ensure the personal safety of the individual performing the kit installation. Improper installation due to the failure to correctly follow these instructions could cause personal injury or death. Read each step of the installation manual carefully before starting the installation.

- Always wear safety glasses for eye protection.
- Place ignition switch in the OFF position.
- Always apply the parking brake when working on a vehicle.
- Block the front and rear tire surface to prevent unexpected vehicle movement.
- If working with a lift, always consult vehicle manual for correct lifting specifications.
- Operate the engine only in well-ventilated areas to avoid exposure to carbon monoxide.
- Do not smoke or use flammable items near or around the fuel system.
- Use chemicals and cleaners in well-ventilated areas.
- Batteries produce explosive gases, which can cause personal injury. Therefore, do not allow flames, sparks or flammable substances to come near the battery.
- Keep hands and any other objects away from the radiator fan blades.
- Keep yourself and your clothing away from moving parts when the engine is running.
- Do not wear loose clothing or jewelry that can get caught in rotating parts or scratch surface finishes.
- Allow the engine, cooling system, brakes and exhaust to cool before working on a vehicle.

WORK SAFELY!

Perform this installation on a good clean level surface for maximum safety and with the engine turned off.

ACCELERATOR COVER INSTALLATION – MANUAL



1. Center the ROUSH accelerator pedal cover over the accelerator pedal and scribe the location of the four attaching holes.
2. Using the 1/8" drill bit, drill a pilot hole in each of the four locations.
3. Drill the attaching holes to the finished size using the 1/4" drill bit.
4. Remove any burrs or sharp edges with a file or larger drill bit.



5. Attach the ROUSH accelerator pedal cover using four (4) flat-head socket cap screws (black finish) and four (4) nylock nuts. Torque nuts to 4.5 Nm.

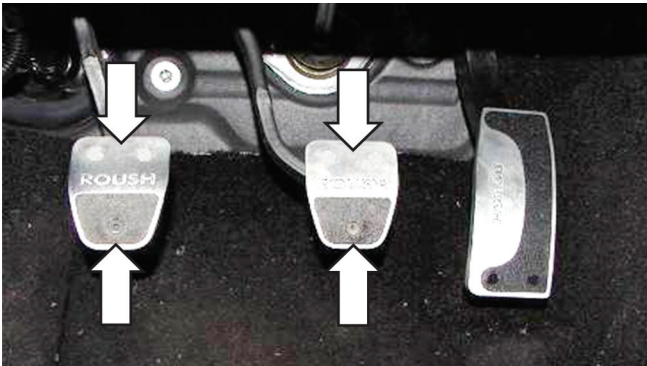
BRAKE AND CLUTCH COVER INSTALLATION – MANUAL



1. Remove the rubber pedal pads from the clutch and brake pedals.



2. Center the ROUSH clutch pedal cover over the top of the metal pedal surface and scribe the location of the three attaching holes.
3. Center punch the hole locations.
4. Using the 1/8" drill bit, drill a pilot hole in each of the three locations.
5. Repeat this procedure for the brake pedal.
6. Drill the attaching holes to finished size using the 1/4" drill bit.
7. Remove any burrs or sharp edges with a file or larger drill bit.



8. Attach the ROUSH clutch and brake pedal covers using three (3) flat-head socket cap screws (one black finish, two bright finish) and three (3) nylock nuts for each cover. Torque the nuts to 4.5 Nm.

ACCELERATOR COVER INSTALLATION – AUTOMATIC



1. Center the ROUSH accelerator pedal cover over the accelerator pedal and scribe the location of the four (4) attaching holes.
2. Using the 1/8" drill bit, drill a pilot hole in each of the four (4) locations.
3. Drill the attaching holes to the finished size using the 1/4" drill bit.
4. Remove any burrs or sharp edges with a file or larger drill bit.

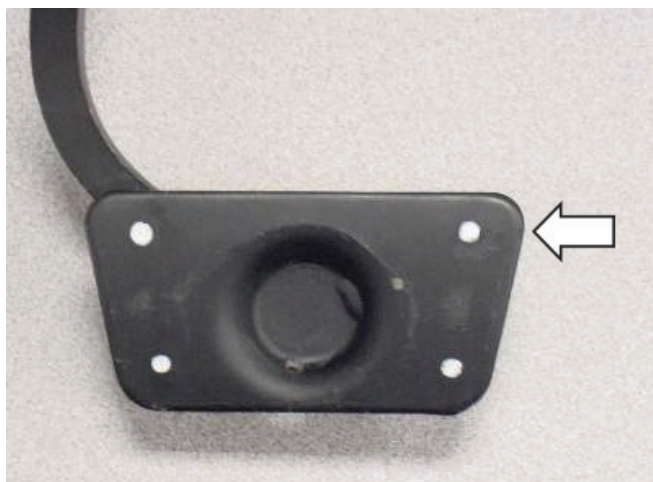


5. Attach the ROUSH accelerator pedal cover using four (4) flat-head socket cap screws (black finish) and four (4) nylock nuts. Torque nuts to 4.5 Nm.

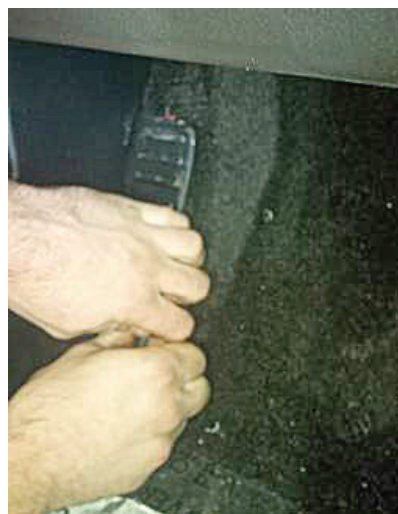
BRAKE COVER INSTALLATION – AUTOMATIC



1. Remove the factory rubber pedal pad from the brake pedal.



DEAD PEDAL INSTALLATION - MANUAL OR AUTOMATIC



2. Align the ROUSH brake pedal cover with the right edge of the pedal cover flush with the right side of the metal pedal surface and scribe the location of the four (4) attaching holes.
3. Center punch the hole locations.
4. Using the 1/8" drill bit, drill a pilot hole in each of the four (4) locations.
5. Drill the attaching holes to finished size using the 1/4" drill bit.
6. Remove any burrs or sharp edges with a file or larger drill bit.

1. Carefully lift up on the factory dead pedal while detaching the three (3) press clips. This is what it will look like with the pedal removed.



7. Attach the ROUSH brake pedal cover using four (4) flat-head socket cap screws (bright finish) and four (4) nylock nuts. Torque nuts to 4.5 Nm.

2. Insert the three (3) plastic retainers into the center of the three (3) slots.



3. With the three (3) retainers installed, position the pedal in place. Using the three (3) screws, fasten the pedal. Torque fasteners to 4.5 Nm.
4. After installation is complete, double-check that all nuts and screws are installed securely.

If you are missing any items or have any questions regarding the installation, please call us toll free at 1-800-59-ROUSH.

