



2015-2017 S550 Mustang GT Axle Back Exhaust

Installation Instructions for Part #: 555-3613



Tools Needed

1. 15mm socket
2. 3/8" Ratchet
3. 3/8" drive 3" extension
4. 15mm wrench
5. Safety glasses and gloves
6. Vehicle lift / jack and jack stands
7. Metal cutting saw

Installation

1. On both sides of original OE exhaust, mark pipes as shown in image. The cut will be on the radius centerline. See Figure 1.
2. Cut at both marks with hacksaw or reciprocation saw.
3. Slide muffler assembly out of factory hanger as shown in Figure 2.
4. Slide one exhaust clamp onto cut end of each OE pipe.
5. Insert new mufflers with Steeda logo facing the ground onto cut pipe and into OE hanger.



Figure 1 Mark to cut factory exhaust

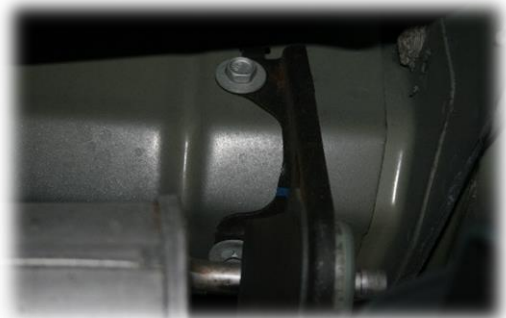


Figure 2 Factory hanger assembly

6. Slide clamp over expanded end of new mufflers and loosely tighten. NOTE: Ensure pipe is completely inserted into expanded end.
7. Place band clamp on chrome exhaust tip and install on end of muffler.
8. Adjust assembly as needed to ensure exact fitment in OE valence and tighten band clamps to 50-55 ftlbs.
9. Prior to starting car ensure no wires, hoses, brake lines, tires, etc. are contacting exhaust and have adequate clearance away from exhaust system.
10. Start vehicle and check for exhaust leaks with vehicle running parked. If leaks are found recheck pipe engagement and clamp tightness.
11. Drive vehicle for short distance then check entire system for exhaust leaks.



Figure 3 Steeda muffler installed