



2015-2017 S550 Mustang GT Cat Back Exhaust

Installation Instructions for Part #: 555-3615



Tools Needed

1. 15mm socket
2. 3/8" Ratchet
3. 3/8" drive 3" extension
4. 13mm socket
5. Safety glasses and gloves
6. Vehicle lift / jack and jack stands
7. Large flat head screw driver
8. Prying tool
9. Liquid soap or silicone spray.

Installation

1. Loosen OE band clamps connecting factory resonator to down pipes.
2. Use screwdriver to release pin securing resonator to OE down pipe. Twist and pull off each side.
3. Lube hangers with soap or silicone to prevent damage to rubber exhaust hangers.
4. Loosen bolts of rear hangers to facilitate removing exhaust
5. Slide entire exhaust assembly rearward with help from second person.
6. Transfer OE isolator and brackets to new exhaust.
7. Install provided clamps over each end of X-pipe and slide onto end of OE exhaust. Do not tighten clamps at this point.
8. Install clamps onto intermediate pipes and leave loose, do not tighten.
9. Install left & right intermediate pipe assemblies and install onto OE hangers, again to not tighten.
- 10.
11. Install clamps onto chrome tips and install on mufflers, do not tighten clamps.
12. Starting from front of car, align exhaust and tighten clamps working your way rearward.
13. Ensure tip ends are aligned in valence openings and the ends extend equidistant prior to tightening last band clamps.
14. Start vehicle and check for exhaust leaks with vehicle running parked. If leaks are found recheck pipe engagement and clamp tightness to 50-55 ftlbs..
15. Drive vehicle for short distance then check entire system for exhaust leaks.



Figure 1 Loosen band clamps



Figure 2 Lube hangers



Figure 3 Install provided clamps, do not tighten



Figure 4 Install clamps on intermediate pipe, do not tighten



Figure 5 Ensure tips are aligned in valence opening