



# BSR760 INSTALLATION INSTRUCTIONS

## Tools required:

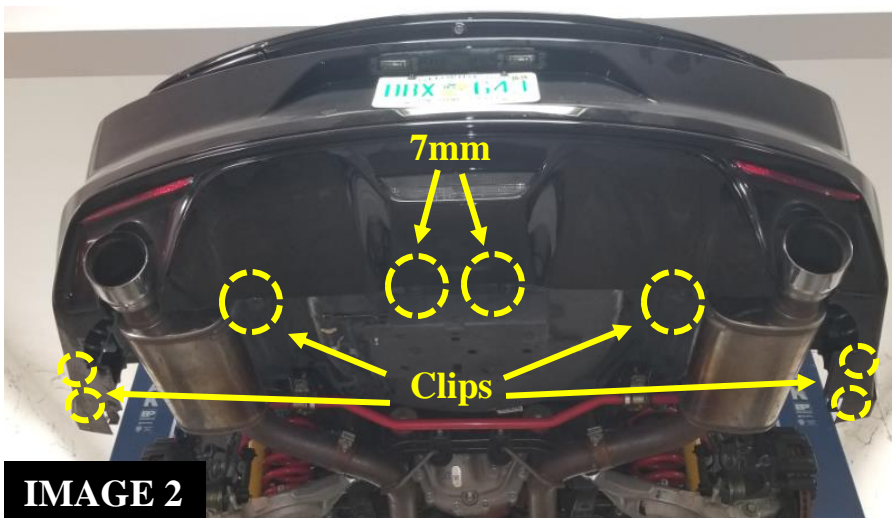
- 7, 10, and 13 sockets and wrenches.
- Trim removal pliers

## Instructions:

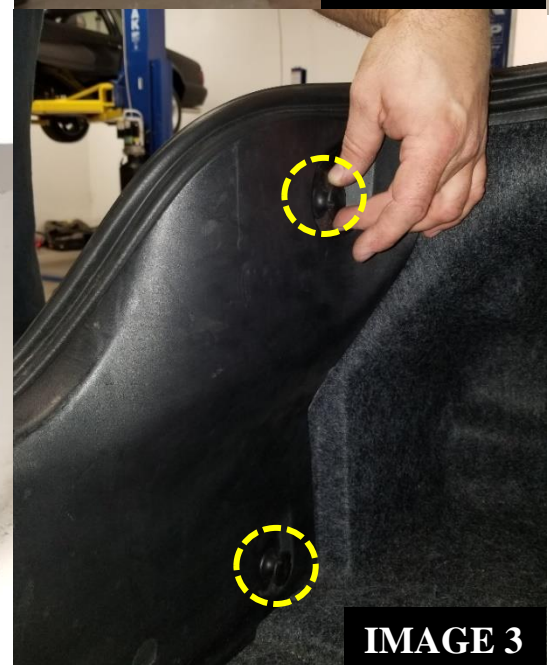
1. Lift vehicle and support with jack stands. Remove rear wheels and the rear inner fender liner.
2. Using a 7mm socket, remove the two (2) screws on each side of the rear wheel well as shown in **Image 1** in addition to the one (1) 7mm screw on the top/rear of the inner fender.
3. Remove the two (2) central screws under the center of the bumper with a 7mm socket as in **Image 2**.
4. On the underside of the rear bumper, remove the two (2) push clips on each side using a clip separator as in **Image 2**.
5. Also remove the two (2) inboard clips using a clip separator.
6. Open the trunk and remove the four (4) clips that hold the rear trunk liner in place as in **Image 3**. To remove, pull the panel upward to unlatch it and set aside.
7. Using a trim separator, remove the one (1) clip from the top of the formed trunk liner on each side as shown in the next page in **Image 4**. Fold the trunk liner toward the front of the vehicle to access the back side of the tail lights.



**IMAGE 1**



**IMAGE 2**



**IMAGE 3**

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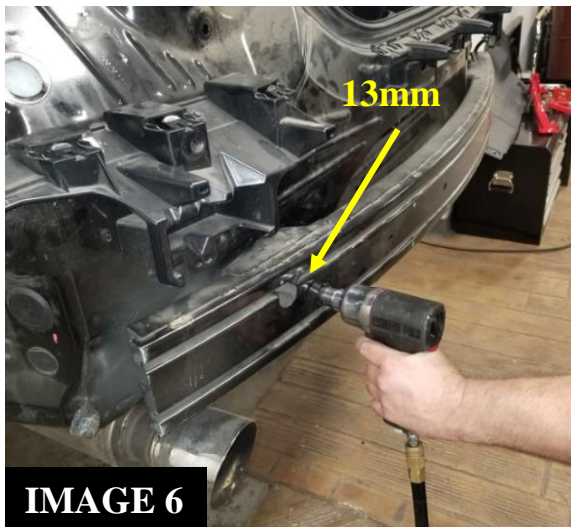
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8. Unclip the tail lights from the body harness and use a 10mm socket to remove the three (3) nuts from the back side of each tail light as in **Image 5**. Carefully remove the taillights and make sure that you remove the rubber grommet connected to the wire harness for the tail lights.
9. With the tail lights removed, start at the wheel well and begin removing the rear bumper cover with sharp pull upward and outward toward the rear. Be careful not to pull too hard and break the bumper cover clips. Move inboard and pop the bumper cover clips loose until the rear bumper cover is free.
10. Unclip the harness for the rear bumper lights from the right side of the bumper cover and place the bumper cover aside.
11. Use a 13mm socket and remove all four (4) screws holding the rear crash bar on as in **Image 6**.
12. Install the Rear Bumper support and use four (4) of the eight (8) factory bolts to retain it as in **Image 7**.
13. Torque bolts to 30ft-lb and re-install the bumper cover in reverse order as disassembled.



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