

Chassis Jacking Rail Installation Instructions

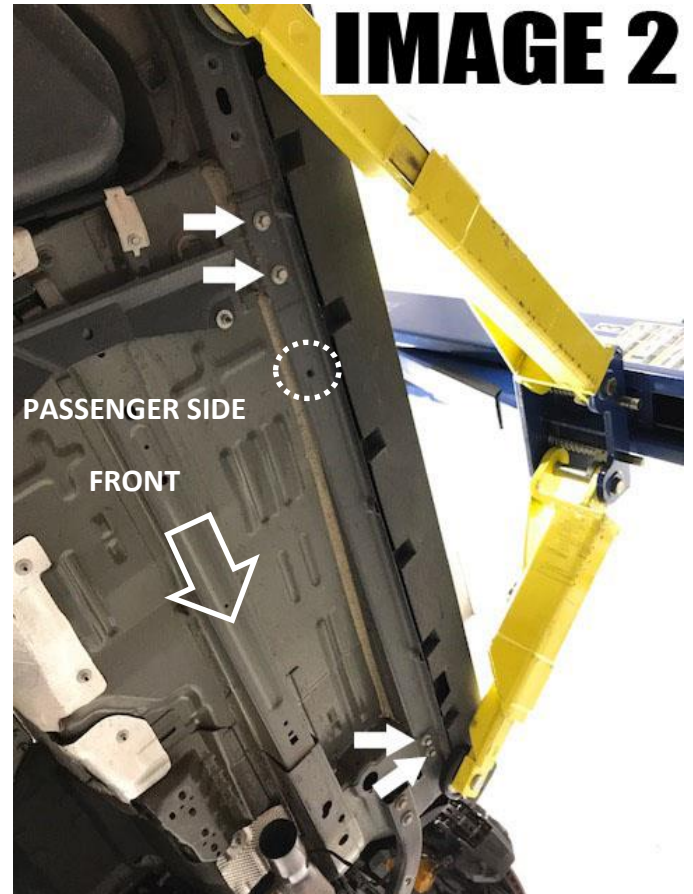
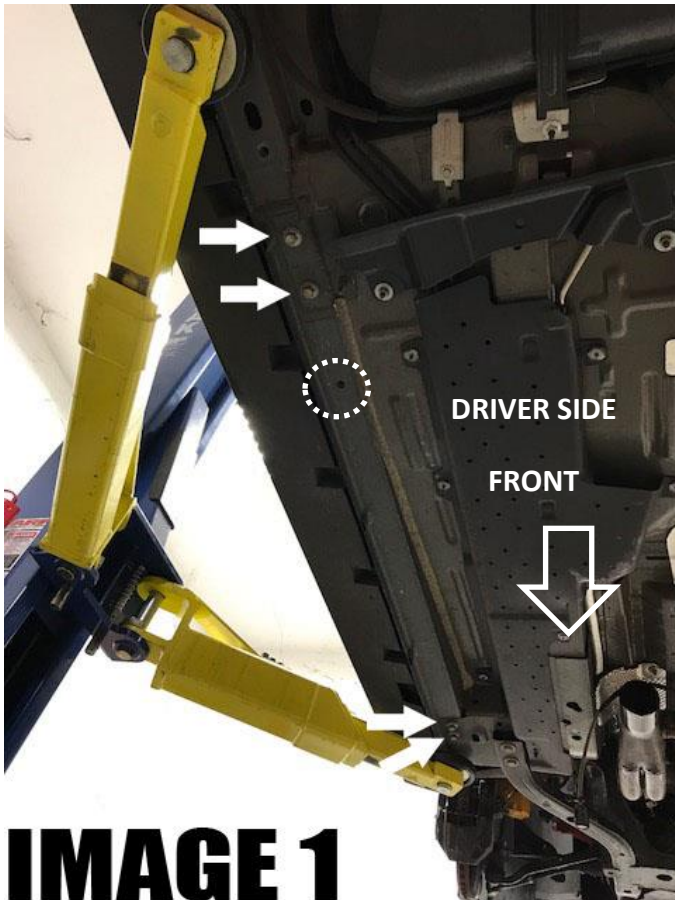
Tools required:

1. Ramps or jack and jack stands
2. Ratchet
3. 15mm socket

Installation:

1. Place vehicle on ramps or lift vehicle and secure on jack stands
2. Remove the eight (8) 15mm bolts as shown in **IMAGE 1** and **2**.

(NOTE: THE FRONT TWO BOLT HOLES AND FORWARD-REAR BOLT HOLE WILL BE REUSED IN ADDITION TO THE HOLES CIRCLES BELOW. THESE HOLES SHOULD MATCH THE THREADS OF THE FACTORY FASTENERS)



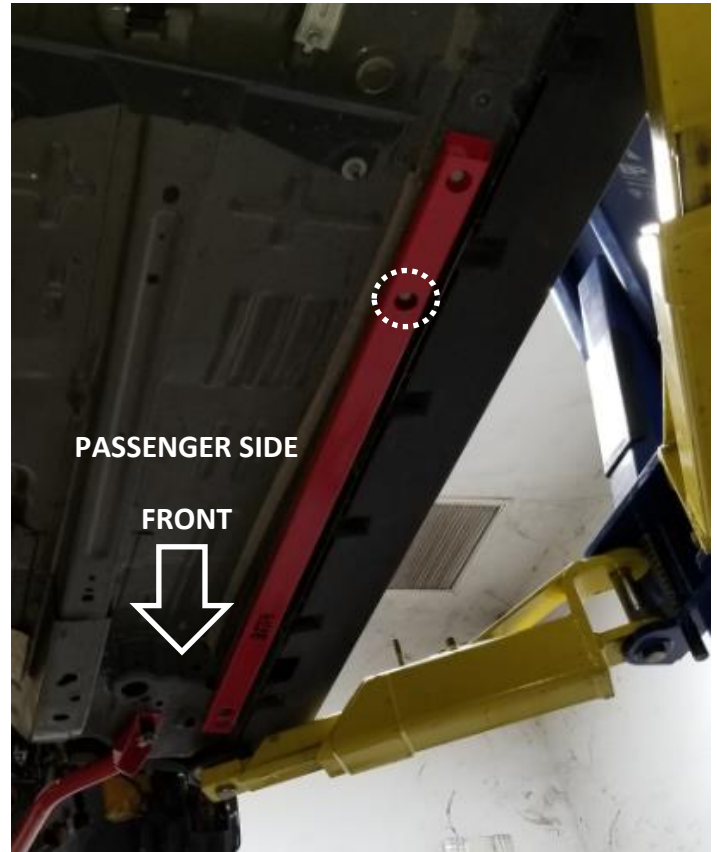
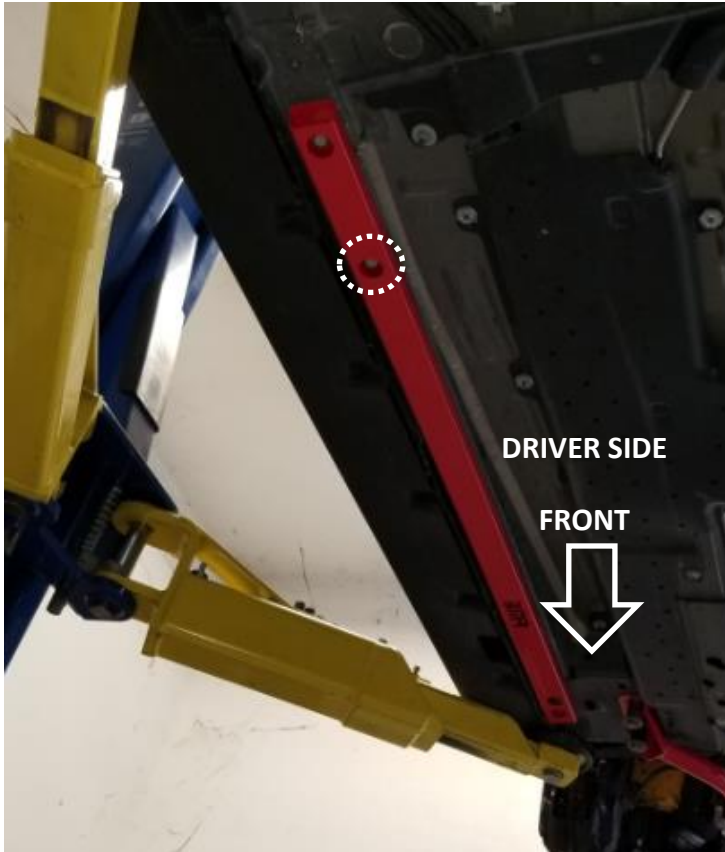
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3. Install jacking rails using factory 15mm bolts as shown in **IMAGE 3** and **4**. Start all bolts and then tighten to **41 ft lbs** once all bolts have been threaded.

NOTE: Drivers side rail is longer than passenger side.



NOTE: S650 owners will need to trim the felt to clear the jacking rails **IMAGE 3a** and **3b**



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