



BRIGHT IS ONLY THE BEGINNING

INSTALL GUIDE

C7 CORVETTE XB TAIL LIGHTS

LF754/LF755



WARNING: IT IS THE INSTALLERS RESPONSIBILITY TO CONFIRM COMPLIANCE WITH STATE AND LOCAL LAWS. BY READING THIS DOCUMENT, YOU AGREE IT IS ONLY TO BE USED AS AN EDUCATIONAL GUIDE. MORIMOTO LIGHTING NOR ITS DEALERS MAKE GUARANTEES ON ANY FINISHED RESULTS, NOR ARE THEY TO BE HELD RESPONSIBLE FOR ANY DAMAGE, MISUSE, OR PERSONAL INJURIES. IF YOU ARE UNABLE TO CLEARLY UNDERSTAND AND ADAPT THE INFORMATION BELOW, PROFESSIONAL INSTALLATION IS RECOMMENDED.

IMPORTANT: IF YOUR VEHICLE IS EQUIPPED WITH ANYTHING BUT MORIMOTO OR OEM HEADLIGHTS, SIDE MARKERS OR OTHER OEM EXTERIOR LIGHTING; YOU MAY EXPERIENCE A HYPER FLASH AND/OR PROBLEM WITH THE SEQUENTIAL SIGNAL SETTING ON THESE TAIL LIGHTS. THIS IS NOT A DEFECT IN THE TAIL LIGHT AND CAUSED BY UN-MATCHED IMPEDANCE WITH YOUR ORIGINAL VEHICLE SETTINGS.



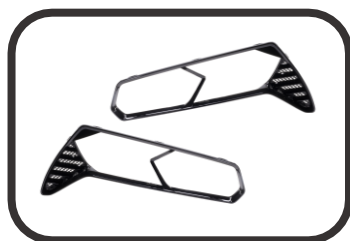
C7 CORVETTE XB TAIL LIGHTS

TABLE OF CONTENTS	PAGE
DISASSEMBLY -----	3
BACKUP LIGHT BOOST BAR ----- INSTALLATION (OPTIONAL)	10
TAIL LIGHT SETUP -----	11
INSTALLATION -----	12

WHAT'S INCLUDED



2X (PAIR) TAIL LIGHT ASSEMBLIES



2X (PAIR) TAIL LIGHT TRIM BEZELS



2X WIRE CLIPS



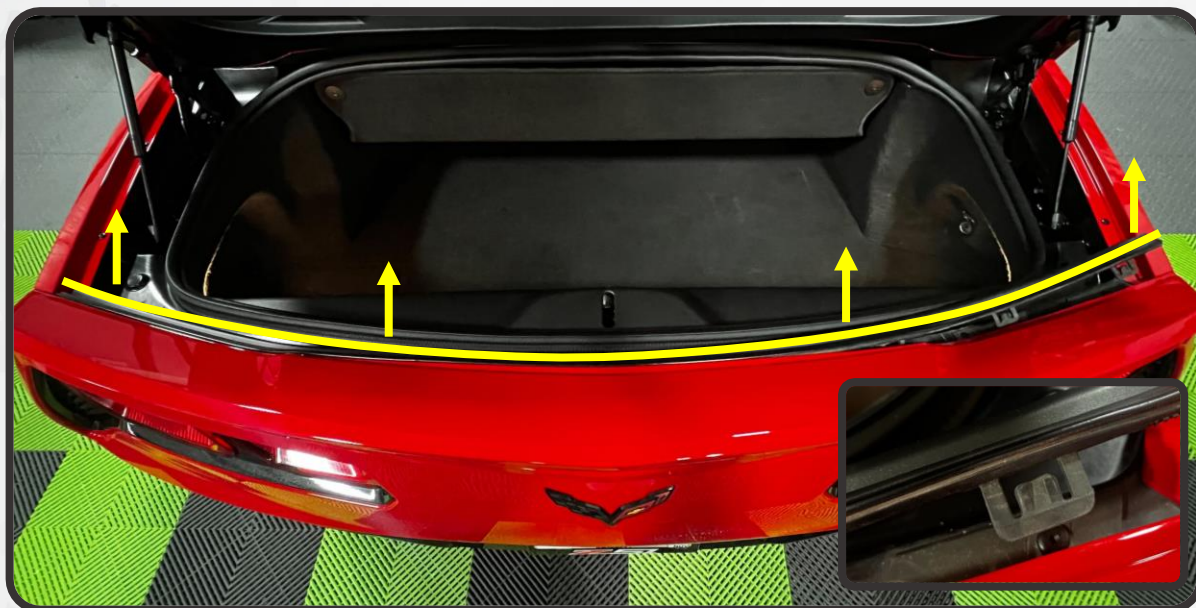
REQUIRED TOOLS

- RATCHET
- EXTENSION
- 10MM SOCKET
- 7MM SOCKET
- T15 TORX DRIVER
- TRIM REMOVAL TOOL
- SMALL HOOKED PICK

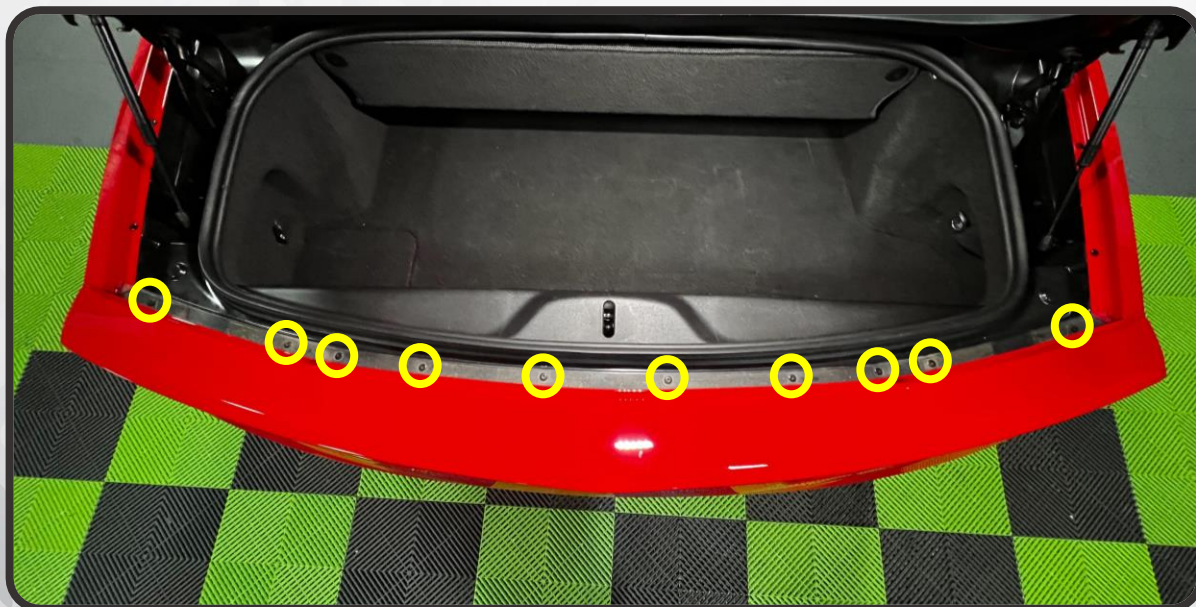


DISASSEMBLY

1. RAISE THE REAR HATCH OF THE CAR
2. STARTING AT ONE END AND WORKING YOUR WAY ACROSS, PULL THE REAR HATCH WEATHER STRIPPING FORWARD, RELEASING THE CLIPS SECURING IT AS YOU GO



3. USING A T15 TORX DRIVER, REMOVE THE TEN T15 TORX SCREWS THAT SECURE THE TOP OF THE BUMPER COVER TO THE CAR UNDERNEATH THE WEATHER STRIPPING



DISASSEMBLY

4. REMOVE THE TWO 10MM BOLTS FROM ABOVE THE EXHAUST TIPS. YOU WILL NEED TO USE AN EXTENSION TO REACH THEM

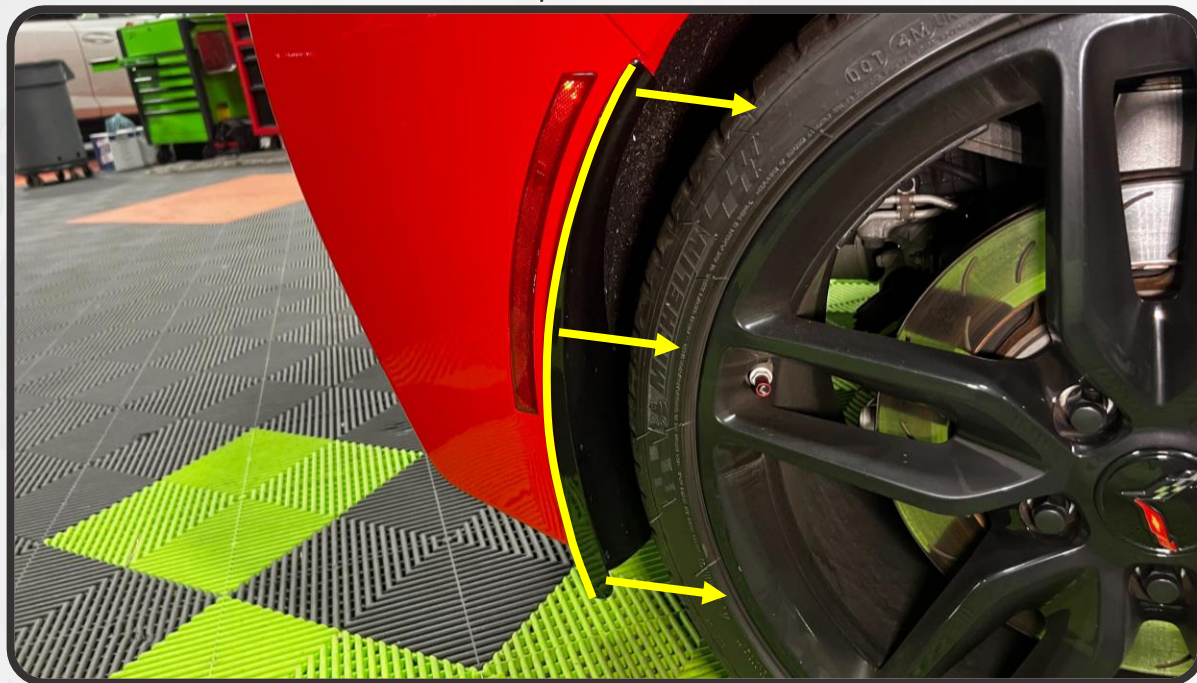


5. REMOVE THE FIVE 7MM BOLTS ON THE BOTTOM CORNER OF THE BUMPER COVER

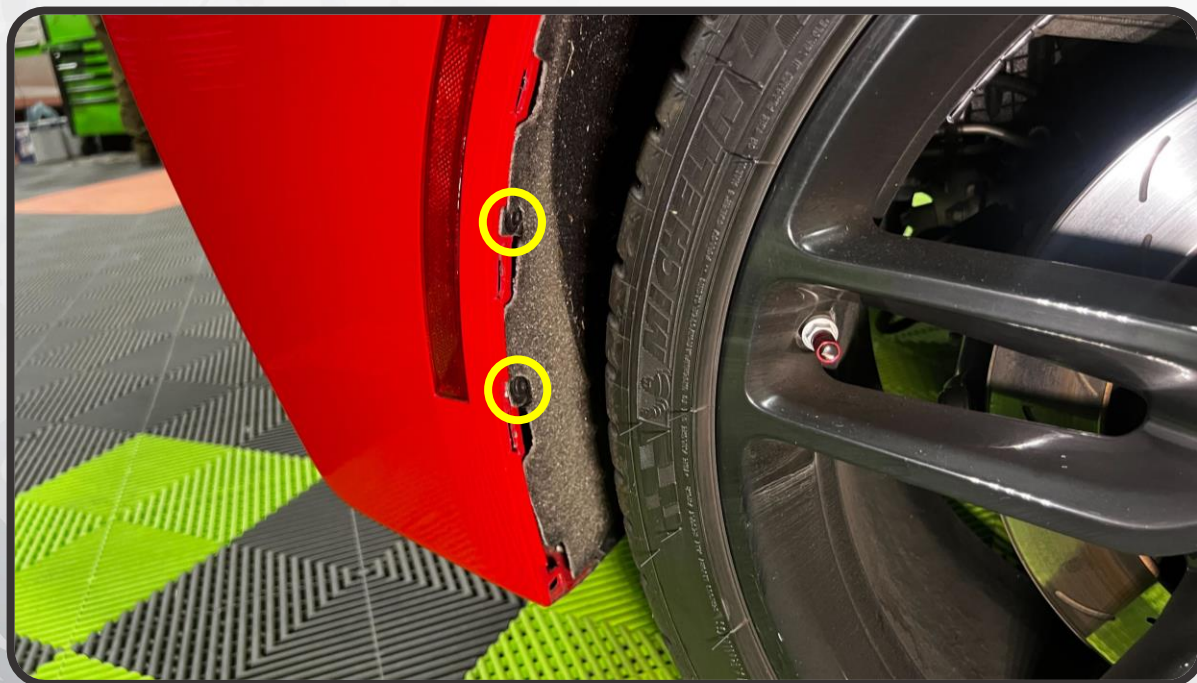


DISASSEMBLY

6. REMOVE THE SPLASH GUARD FROM BEHIND THE REAR WHEEL BY USING A TRIM REMOVAL TOOL AND PRYING FORWARD, RELEASING THE FIVE CLIPS SECURING IT



7. REMOVE THE TWO T15 SCREWS FROM BEHIND THE REAR WHEEL THAT WERE UNDER THE SPLASH COVER



DISASSEMBLY

8. INSERT A SMALL HOOKED PICK INTO THE VENTS ON THE LOWER CORNER OF THE TAIL LIGHT BEZEL AND SLOWLY, BUT FIRMLY, PULL OUT UNTIL THE PLASTIC TABS SECURING THE CORNER RELEASE. THEN, USE A TRIM REMOVAL TOOL TO WORK YOUR WAY AROUND THE BEZEL TO RELEASE THE REST OF THE TABS SECURING IT. BE READY FOR THE BEZEL TO COME OFF OF THE CAR ONCE ALL OF THE TABS HAVE BEEN RELEASED

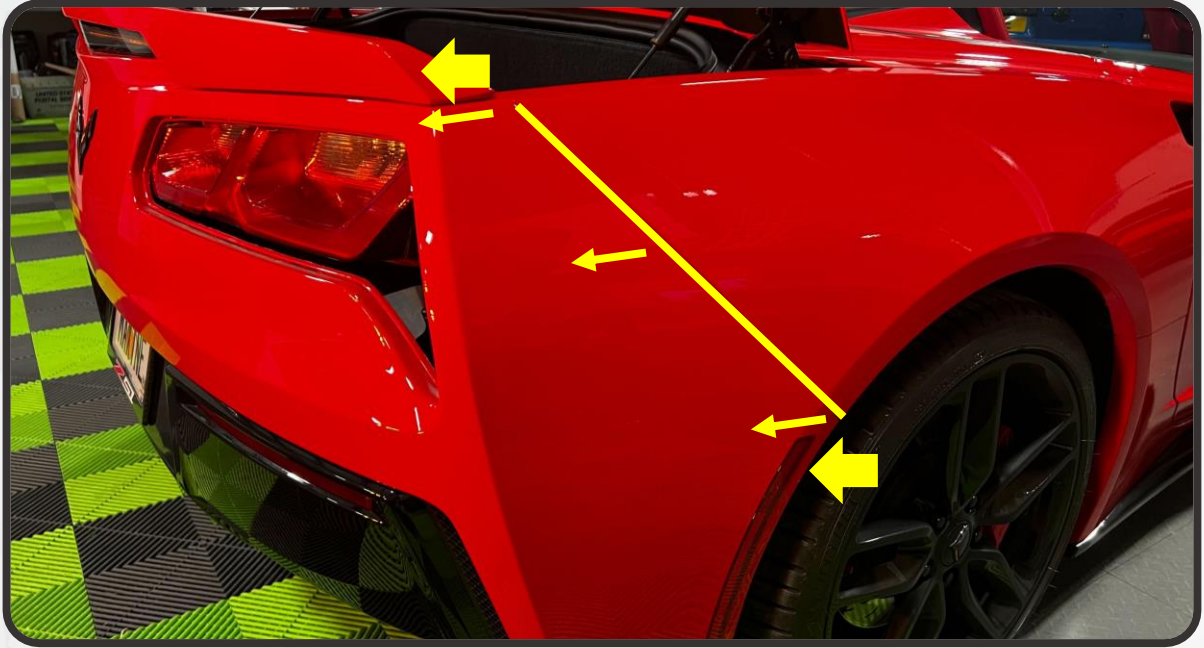


9. REMOVE THE 7MM (OR T15 TORX DEPENDING ON YOUR CAR) BUMPER COVER BOLT THAT IS BEHIND THE TAIL LIGHT BEZEL

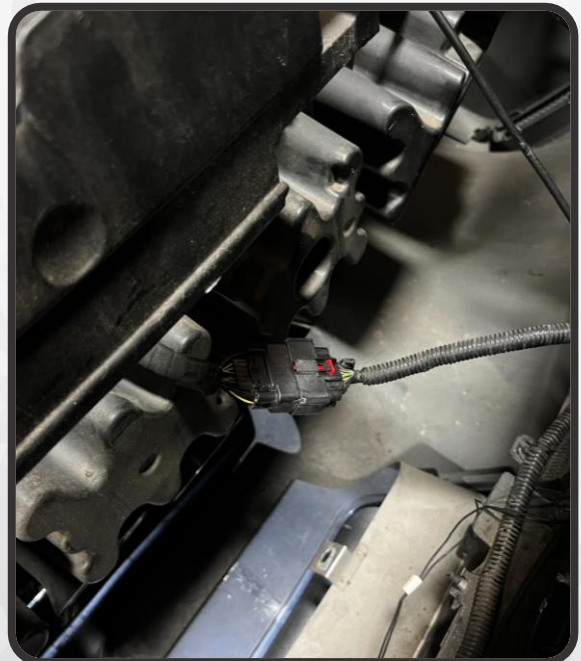


DISASSEMBLY

10. REPEAT STEPS 5-9 ON THE OPPOSITE SIDE OF THE CAR
11. GRAB ONTO THE REAR BUMPER COVER AT THE TOP CORNER AND FRONT EDGE BEHIND THE WHEEL AND PULL BACK TO RELEASE IT FROM THE VEHICLE. DO THIS ON BOTH SIDES



12. WITH THE SIDES OF THE BUMPER RELEASED, LEAN THE BUMPER AWAY FROM THE VEHICLE. THERE ARE TWO CONNECTORS BEHIND THE BUMPER COVER, ONE FOR THE REAR LIGHTS, AND ONE FOR THE REAR PARKING SENSORS. DISCONNECT BOTH OF THESE CONNECTORS



DISASSEMBLY

13. ON THE INSIDE OF THE BUMPER COVER, LOCATE THE MANUAL HATCH RELEASE, SHOWN BELOW. WITH A TRIM REMOVAL TOOL, PRY THE HARNESS CLIP ABOVE IT LOOSE



14. PRY UP THE HATCH RELEASE CONNECTOR, AND DISCONNECT IT. WITH THE HATCH RELEASE CONNECTOR REMOVED, THE HATCH RELEASE CAN SLIDE OUT AND BE REMOVED

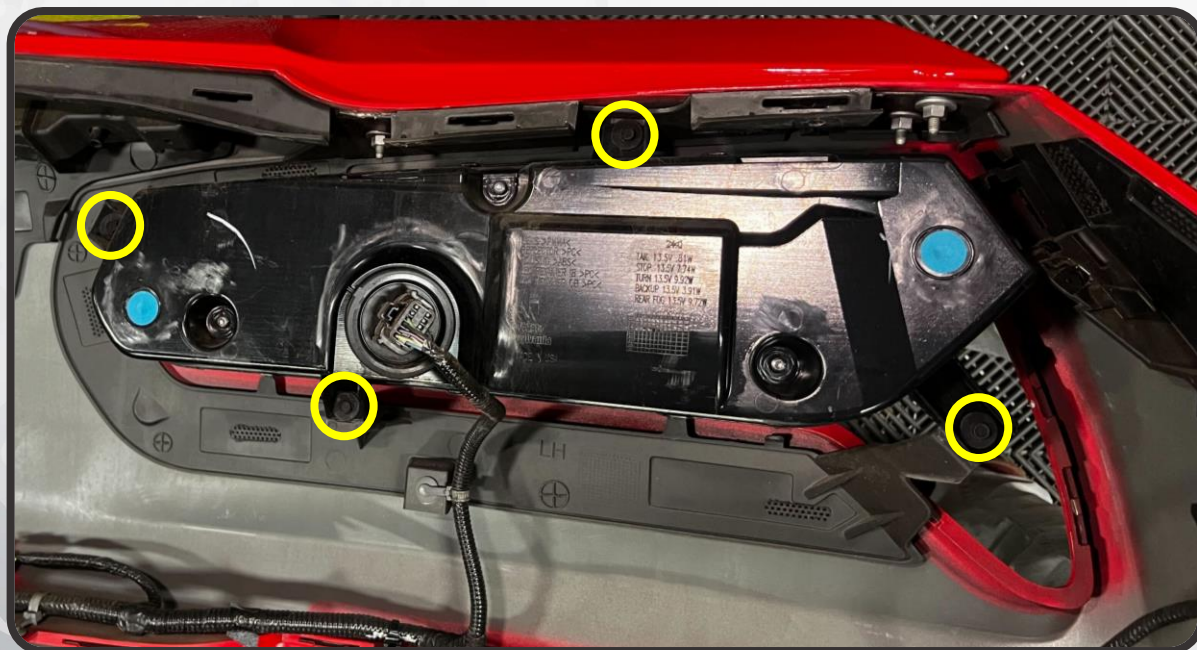


DISASSEMBLY

15. PULL THE REAR BUMPER COVER FULLY OFF OF THE CAR AND SET IT FACE DOWN ON A PADDED STAND OR SOFT SURFACE TO PREVENT DAMAGING THE PAINT
16. DISCONNECT THE TAIL LIGHT PLUG ON EACH OF THE TAIL LIGHTS



17. REMOVE THE FOUR 7MM BOLTS SECURING EACH TAIL LIGHT TO THE BUMPER COVER AND REMOVE THE TAIL LIGHT ASSEMBLIES



BACKUP LIGHT BOOST BAR INSTALL

18. USING A PHILLIP'S HEAD SCREWDRIVER, REMOVE THE LICENSE PLATE HARDWARE AND PLACE THE BACK-UP LIGHT BOOST BAR OVER THE LICENSE PLATE MOUNTING HOLES AND REINSTALL THE LICENSE PLATE SCREWS



19. DRILL A 5/16" HOLE IN THE REAR BUMPER COVER, MAKING SURE THE BACK SIDE OF WHERE YOU'RE DRILLING IS CLEAR. PASS THE BOOST BAR WIRING THROUGH THE HOLE YOU JUST DRILLED AND INSERT THE GROMMET ON THE BOOST BAR WIRE INTO THE HOLE

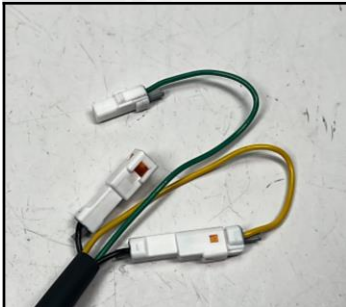
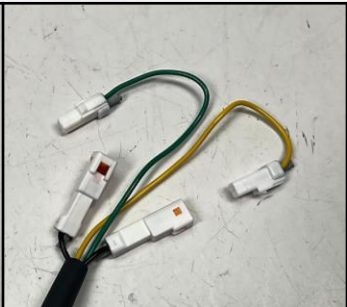




20. ROUTE THE BOOST BAR WIRING UP THE INSIDE OF THE BUMPER COVER OVER TO THE RIGHT-SIDE TAIL LIGHT AND SECURE ANY LOOSE/EXCESS WIRING



TAIL LIGHT SETUP

21. REMOVE THE NEW TAIL LIGHT ASSEMBLIES FROM THE PACKAGING AND LOCATE THE GREEN AND YELLOW MODE SELECTOR LOOPS ON THE BACK OF THE LIGHT. EITHER DISCONNECT OR CONNECT THESE LOOPS AS SHOWN IN THE GRAPHIC BELOW TO CONFIGURE THE TAIL LIGHTS TO YOUR PERSONAL PREFERENCE. THIS CAN ALWAYS BE CHANGED AFTER INSTALL IF DESIRED. MAKE SURE THE VEHICLE AND TAIL LIGHTS ARE OFF WHEN CHANGING MODES

			
<ul style="list-style-type: none"> • START-UP SEQUENCE: ENABLED • TURN SIGNAL: SEQUENTIAL 	<ul style="list-style-type: none"> • START-UP SEQUENCE: ENABLED • TURN SIGNAL: FADE-OFF 	<ul style="list-style-type: none"> • START-UP SEQUENCE: DISABLED • TURN SIGNAL: SEQUENTIAL 	<ul style="list-style-type: none"> • START-UP SEQUENCE: DISABLED • TURN SIGNAL: FADE-OFF

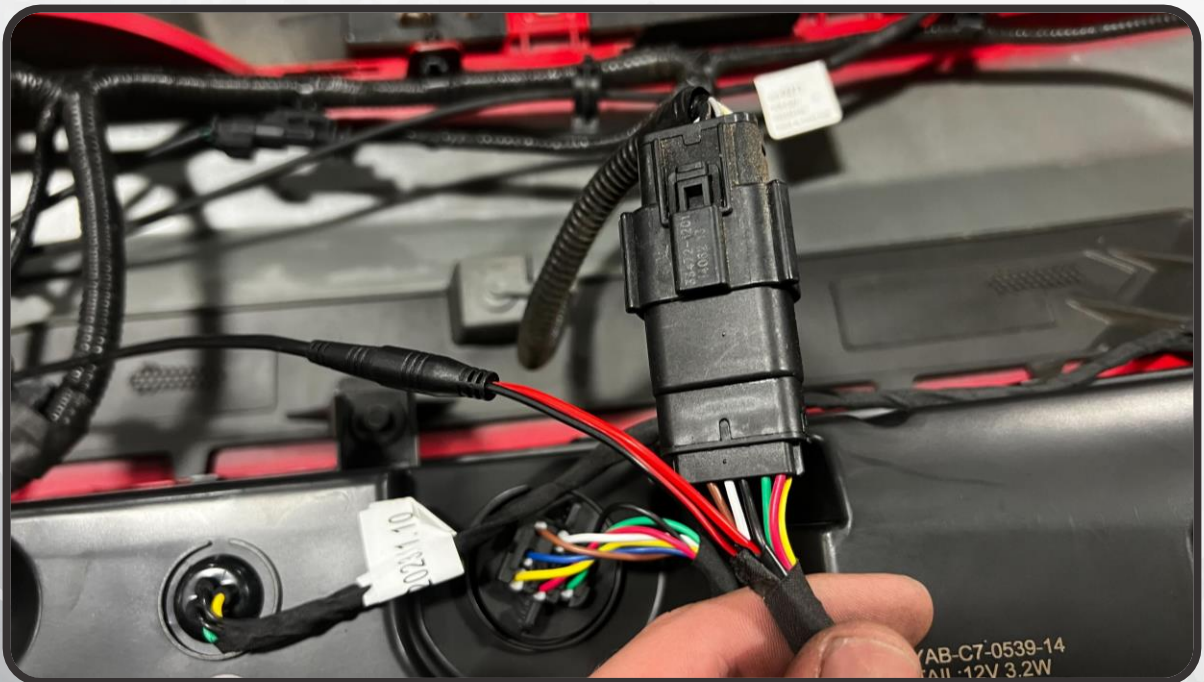


TAIL LIGHT INSTALLATION

22. INSTALL THE NEW TAIL LIGHT ASSEMBLY USING THE FOUR 7MM BOLTS YOU REMOVED FROM THE FACTORY LIGHT. ROUTE THE GREEN AND YELLOW MODE SELECTOR WIRES THROUGH THE INCLUDED WIRE HOLDER, AND INSTALL THE WIRE HOLDER ONTO THE OUTERMOST TAIL LIGHT MOUNTING TAB, AS SHOWN BELOW. THIS WILL ALLOW YOU TO ACCESS THE MODE SELECTOR LOOPS BY SIMPLY REMOVING THE REAR TAIL LIGHT BEZEL IN CASE YOU'D LIKE TO SWAP MODES AFTER INSTALLATION



23. CONNECT THE VEHICLE'S TAIL LIGHT CONNECTORS TO THE MAIN CONNECTOR ON THE BACK OF EACH TAIL LIGHT. CONNECT THE BOOST BAR TO THE RIGHT-SIDE TAIL LIGHT AS WELL (IF INSTALLED)



C7 CORVETTE XB TAIL LIGHTS

24. REASSEMBLE THE REAR OF THE CAR IN THE REVERSE ORDER OF DISASSEMBLY
25. GET IN THE CAR AND TEST TO CONFIRM THAT ALL FUNCTIONS ARE WORKING PROPERLY



- ENJOY YOUR NEW MORIMOTO XB TAIL LIGHTS! -

